Mac "49er" Intake Manifold

We have recently discovered a clearance problem with the very early saw block that has the ribs in the intake window. The top reed pedal and reed guard contact the ribs, and cause damage to the reed assy. The ribs should be milled out, or ground out with a rotary file, and checked for clearance, prior to assembly. This requires about 1/8" of material removed at the correct spot. Stuffing the whole area with paper towels should keep the shavings out of the crankcase.

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